

Work Order ID 58477

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Item ID: D206-559-013

Revision ID:

Item Name: Bearpaw

Start Date: 5/07/10 Start Qty: 4.00

Required Date: 5/14/10 Req'd Qty: 4.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr	Revision Nbr
IIN-D206-559	J -PRELIM

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D206-559-013 CHG005

Sidolkelz9

for BG 10/06/29

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-6-29 (4x) SP

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sidolkelz9

(4x)

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Item ID: D206-559-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 5/07/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/14/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

180

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-559-013 Location: 18

Rev A

10-6-29 SL [Signature]

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/30 [Signature]
MF 10-6-30

Picklist Print

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Work Order ID: 58477

Parent Item: D206-559-013

Parent Item Name: Bearpaw



Start Date: 5/07/10

Required Date: 5/14/10

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:J 04.02.17 Blank size changed: KJ/JLM
 IPP Rev:K 07-01-02 Was K10008 JLM
 IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
 IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-15A



Bolt

Purchased

No

160

Each

219.0000

12

48

10-6-29

Location

Loc Qty

Loc Code

ST358

219

114239

3

114615

16

114784

200

3
16
29

AN4-17A



Bolt

Purchased

No

160

Each

736.0000

12

48

10-6-29

Location

Loc Qty

Loc Code

ST359

736

112314

736

48

AN960JD416

NAS1149D0463J

Purchased

No

160

Each

0.0000

24

96

1115000

10-6-29



Washer

SP
40

Picklist Print

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Work Order ID: 58477

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 5/07/10

Required Date: 5/14/10

Start Qty: 4.00

Required Qty: 4.00

D2182B

Manufactured No

160 f

271.0752 2.5 10



Rubber Cushion



10-6-29 SF

Location

Loc Qty

Loc Code

ST402A

9.67

30872

9.67

ST410

261.4052

52649

261.4052

✓ 24x

(D2182B050) cut qty (6) at 5.00" as per dwg ***per kit***

D2274

Manufactured No

160 Each

437.0000 12



Radius Block



10-6-29 SF

Location

Loc Qty

Loc Code

ST010

437

57912

217

59108

220

48

D2432

Manufactured No

160 Each

0.0000 2



206 (24") Bearpaw

D2438

Manufactured No

160 Each

104.0000 6



Clamp



B 59792 10-6-29 SF

Location

Loc Qty

Loc Code

ST456

104

55603

5

59123

99

5
29

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Shop Packet Print

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Picklist Print

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Work Order ID: 58477

Parent Item: D206-559-013

Parent Item Name: Bearpaw



Start Date: 5/07/10

Required Date: 5/14/10

Start Qty: 4.00

Required Qty: 4.00

D2529

Manufactured No

160 Each

418.0000

12 48



Washer



10-6-29 sl

Location

Loc Qty

Loc Code

ST017

418

58568

418

48

D2732

Manufactured No

160 f

375.4700

2.5 10



Rubber Extrusion



10-6-29 sl

Location

Loc Qty

Loc Code

ST412

375.47

56516

375.47

24x

(D2732-050) cut qty (6) at 5.00" as per dwg ***per kit***

MS21042L4

Purchased No

160 Each

2.771.000

12 48



Nut



10-6-29 sl

Location

Loc Qty

Loc Code

ST300

2771

113422

68

114523

28

114718

675

114784

2000

48

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-15A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER
2		2					QS200M44S	CLAMP